

Chemical Compatibility Chart — Chemicals NOT Recommended for Use with Seal-Lok Lite

Chemical	Compatibility	Chemical	Compatibility
Aluminum Chloride 20%	C	Plating Solutions, Chromium Plating: Fluosilicate Bath 95°F	C
Aluminum Fluoride	D		
Aluminum Hydroxide	C	Plating Solutions, Copper Plating (Acid): Copper Fluoborate Bath 120°F	D
Ammonium Phosphate, Dibasic	C		
Ammonium Phosphate, Monobasic	C	Plating Solutions, Copper Plating (Acid): Copper Sulfate Bath R.T.	D
Aniline Hydrochloride	D		
Antimony Trichloride	D	Plating Solutions, Gold Plating: Acid 75°F	C
Aqua Regia (80% HCl, 20% HNO ₃)	D	Plating Solutions, Gold Plating: 75°F	C
Aromatic Hydrocarbons	C	Plating Solutions, Indium Sulfamate Plating R.T.	C
Benzonitrile	D		
Bromine	D	Plating Solutions, Iron Plating: Ferrous Am Sulfate Bath 150°F	C
Chloric Acid	C		
Chlorine Water	C	Plating Solutions, Iron Plating: Ferrous Chloride Bath 190°F	D
Chlorine, Anhydrous Liquid	C		
Copper Chloride	D	Plating Solutions, Iron Plating: Ferrous Sulfate Bath 150°F	C
Copper Cyanide	B		
Copper Fluoborate	D	Plating Solutions, Iron Plating: Fluoborate Bath 145°F	D
Ethyl Sulfate	D		
Ferric Chloride	D	Plating Solutions, Iron Plating: Sulfamate 140°F	D
Ferrous Chloride	D		
Hydrobromic Acid 100%	D	Plating Solutions, Iron Plating: Sulfate-Chloride Bath 160°F	D
Hydrobromic Acid 20%	D	Plating Solutions, Lead Fluoborate Plating	C
Hydrochloric Acid 100%	D	Plating Solutions, Nickel Plating: Fluoborate 100-170°F	C
Hydrochloric Acid 20%	D		
Hydrochloric Acid 37%	D	Plating Solutions, Nickel Plating: High-Chloride 130-160°F	C
Hydrochloric Acid, Dry Gas	D		
Hydrofluoric Acid 20%	D	Plating Solutions, Nickel Plating: Sulfamate 100-140°F	C
Hydrofluoric Acid 50%	D		
Hydrofluoric Acid 75%	D	Plating Solutions, Nickel Plating: Watts Type 115-160°F	C
Hydrofluosilicic Acid 100%	D	Plating Solutions, Rhodium Plating 120°F	D
Ink	C		
Iodine	D	Plating Solutions, Tin-Fluoborate Plating 100°F	C
Lead Sulfamate	C	Plating Solutions, Tin-Lead Plating 100°F	C
Magnesium Chloride	D	Plating Solutions, Zinc Plating: Acid Chloride 140°F	D
Melamine	D		
Mercuric Chloride (dilute)	D	Plating Solutions, Zinc Plating: Acid Fluoborate Bath R.T.	C
Mercuric Cyanide	C	Plating Solutions, Zinc Plating: Acid Sulfate Bath 150°F	C
Nickel Chloride	C	Sea Water	C
Nitrating Acid (<15% HNO ₃)	D	Silver Bromide	D
Nitrating Acid (>15% H ₂ SO ₄)	C	Sodium Bisulfate	C
Nitrating Acid (≈15% H ₂ SO ₄)	C	Sodium Bromide	C
Oils: Ginger	D	Sodium Fluoride	D
Pentane	C	Sodium Hypochlorite (<20%)	C
Perchloric Acid	C	Sodium Hypochlorite (100%)	D
Phosphoric Acid (>40%)	D	Sodium Sulfide	D
Phosphoric Acid (molten)	C	Stannic Chloride	D
Phosphoric Acid (≈40%)	C	Sulfur Chloride	D
Plating Solutions, Chromium Plating: Barrel Chrome Bath 95°F	D	Sulfur Trioxide	C
		Sulfuric Acid (10-75%)	D
Plating Solutions, Chromium Plating: Black Chrome Bath 115°F	C	Sulfuric Acid (75-100%)	D
		Sulfuric Acid (hot concentrated)	C
Plating Solutions, Chromium Plating: Chromic-Sulfuric Bath 130°F	C	Tartaric Acid	C
		Tin Salts	D
Plating Solutions, Chromium Plating: Fluoride Bath 130°F	D	Trichloroacetic Acid	C

Table B8 – Chemical Compatibility Chart

Ratings – Chemical Effect

C = Fair – Moderate Effect. Not recommended for continuous use. Softening, loss of strength, swelling may occur.

D = Severe Effect. Not recommended for ANY use.

Dimensions and pressures for reference only, subject to change.